

Part #	Description	Replaces OEM Part #	List Price
<b>Valves - John Deere</b>			
13007	Early B (1000 - 95999) / BR Intake	B362R	15.00
13008	Early B (1000 - 95999) / BR Exhaust	B363R, B2878R	22.00
00218	Late B (96000 & Up) / 50 Intake	B1792R, B2863R	16.00
00219	Late B (96000 & Up) / 50 Exhaust	B1793R, B2503R	19.00
13011	Early A (410000 - 487999) / AR Intake	A454R	18.00
13010	Early A (410000 - 487999) / AR Exhaust	A588R, A4239R	22.00
00172	Late A (488000 & Up) / 60 Intake	A4193R, A2334R	22.00
00171	Late A (488000 & Up) / 60 Exhaust	A3618R, A2335R	24.00
00619	520 / 530 Intake	B3749R	14.00
00618	520 / 530 Exhaust	B3750R	20.00
00621	620 / 630 Intake	A5627R	20.00
00620	620 / 630 Exhaust	R20246R	30.00
00651	R / 70 Diesel Intake	R57R	28.00
00610	720 / 730 Gas Exhaust	R2709R, R20247	38.00
00611	720 / 730 Gas Intake	R2708R	30.00
00613	720 / 730 Diesel Intake	F3213R	33.00
00612	R / 70 / 720 / 730 Diesel Exhaust	F3214R	41.00
00684	70 Gas Intake	F1219R	26.00
00685	70 Gas Exhaust	F1220R	34.00
13029	80 / 820 / 830 Intake	R1336R	30.00
13027	80 / 820 / 830 Exhaust	R1337R	48.00
13031A	Early D (30400 - 109943) Intake & Exhaust	D944R	58.00
13030	Late D (109944 & Up) Intake & Exhaust	AD2379R, D3411R, D3121R, D1723R, D2287R	68.00
13012	GP Intake & Exhaust	C1012R	46.00
13009	Early G (1000 - 12999) Intake	F51R	48.00
13009E	Early G (1000 - 2600) Exhaust	F52R	52.00
13158	Early G (2601 - 9560) Exhaust	F389R	46.00
13158S	Early G (9561 - 12999) Exhaust	F532R	48.00
00653	Late G (13000 & Up) Intake	F577R	31.00
00652	Late G (13000 & Up) Exhaust	F578R	49.00
13159	H Intake	H115R	14.00
13170	H Exhaust	H116R, H1110R	21.00
00663	M / 40 / 320 / 330 Intake	M100T	14.00
00662	M / 40 / 320 / 330 Exhaust	M101T	18.00
00617	420 / 430 / 440 Intake	M3153T	14.00
00616	420 / 430 / 440 Exhaust	M3154T	21.00
00131	L & LA Exhaust	L822T	16.00
00132	L & LA Intake	L821T	10.00
13184	1-1/2 HP JD E Intake & Exhaust		18.00
13185	3 HP JD E Intake & Exhaust		20.00

Part #	Description	Replaces OEM Part #	List Price
<b>Valves - Rumely</b>			
	12-20 (K)		67.00
	15-25 (L)		67.00
	20-30 (W)		67.00
	16-30 (H)		67.00
	20-40 (G)		87.00
<b>Valves - Misc</b>			
SV29	L Case Intake	01156 AB1	28.00
00107	L Case Exhaust	01157AB1	28.00
	Set of L Case Valves (4 Intake & 4 Exhaust)		216.00
13186	Hart Parr 18-36 Intake & Exhaust	9379	54.00
13189	Hart Parr 12-24, 28-50 Intake & Exhaust	11772	25.00
00242	W9 IHC Intake	52824-D	16.00
13272	Titan 10-20 Intake & Exhaust		59.00
13187	Valve Blank (3/8 Stem, 2-1/8 Head, 9-5/8 Length, .110 Margin, 45 Degrees)		27.00
13150	Valve Blank (3/8 Stem, 2-1/2 Head, 9-5/8 Length, .150 Margin, 30 Degrees)		39.00
13245	Valve Blank (3/8 Chrome Stem, 1.8 Stainless Head, 8-1/2 Length, 45 Degrees)		27.00
13339	Valve Blank (5/16 Stem, 1-3/4 Head, 9 Length, 45 Degrees)		19.00
13278	Valve Blank (5/16 Stem, 2 Head, 8-1/2 Length, 45 Degrees)		19.00
13328	Valve Blank (11/32 Stem, 1-5/8 Head, 8-1/2 Length, 45 Degrees)		18.00
13279	Valve Blank (11/32 Stem, 2 Head, 8-1/2 Length, 45 Degrees)		19.00
13242	Valve Blank (3/8 Chrome Stem, 2 Head, 8-1/2 Length, 45 Degrees)		23.00
13423	Valve Blank (3/8 Chrome Stem, 2 Stainless Head, 9 Length, 45 Degrees)		31.00
13236	Valve Blank (3/8 Chrome Stem, 2-1/4 Head, 8-1/2 Length, 45 Degrees)		25.00
13353	Valve Blank (13/32 (.402) Stem, 2 Head, 10 Length, 45 Degrees)		28.00
13228	Valve Blank (7/16 Stem, 2 Head, 10 Length, 45 Degrees)		31.00
13227	Valve Blank (7/16 Stem, 2-1/4 Diesel Intake Steel Head, 10 Length, 45 Degrees)		35.00
13372	Valve Blank (7/16 Stem, 2-1/4 Diesel Intake Steel Head, 11 Length, 45 Degrees)		36.00
13167	Valve Blank (7/16 Stem, 2-1/4 Stainless Head, 10-1/2 Length, 45 Degrees)		47.00
13281	Valve Blank (7/16 Stem, 2-1/2 Head, 10 Length, 45 Degrees)		40.00
13422	Valve Blank (7/16 Stainless Stem, 2-1/2 Stainless Head, 10 Length, 45 Degrees)		48.00
13166	Valve Blank (7/16 Stem, 2-7/8 Head, 10-1/2 Length, 45 Degrees)		48.00
13282	Valve Blank (7/16 Stem, 3-1/8 Head, 10-1/2 Length, 45 Degrees)		44.00
13352	Valve Blank (29/64 (.451) Stem, 2-1/4 Head, 10 Length, 45 Degrees)		35.00
13395	Valve Blank (1/2 Stem, 2-1/4 Diesel Exhaust Steel Head, 10-1/2 Length, 45 Degrees)		45.00
13229	Valve Blank (1/2 Stem, 2-1/2 Head, 10 Length, 45 Degrees)		44.00
13090	Valve Blank (1/2 Stem, 3 Head, 10-1/2 Length, .150 Margin, 30 Degrees)		52.00

Part #	Description	Replaces OEM Part #	List Price
13090A	Valve Blank (1/2 Stem, 3 Head, 10-1/2 Length, .150 Margin, 45 Degrees)		44.00
13351	Valve Blank (9/16 Stem, 3-1/8 Head, 14 Length, 45 Degrees)		70.00
13297	Valve Blank (5/8 Stem, 3-1/4 Head, 11 45 Degrees)		67.00
13296	Valve Blank (11/16 Stem, 3.5 Head, 11 Length, 45 Degrees)		67.00
13346	Valve Blank (3/4 Stem, 4 Head, 16-1/2 Length, 45 Degrees)		80.00
VB5	Valve Blank (7/8 Stem, 3-3/4 Head, 11-1/2 Length, 30 Degrees)		30.00
VB6	Valve Blank (7/8 Stem, 4-7/16 Head, 11-1/2 Length, 30 Degrees)		35.00
<b>Valve Guides - John Deere</b>			
VG1	Early B (1000 - 95999) / BR	B358R	9.50
VG11	Late B (96000 & Up) / 50	B1927R	12.00
VG2	Early A (410000 - 487999) / AR	A35R	15.00
VG3	520 / 530	B3757R	10.00
VG4	620 / 630	A5707R	12.00
VG5	Late A (488000 & Up) / R / 60 / 70D / 720D / 730D / 80 / 820 / 830	A2467R	12.00
VG6	Early D (30400 - 109943)	86R	19.50
VG7	Late D (109944 & Up)	D1719R	14.00
VG8	GP	C246R	12.00
VG9	Early G (1000 - 12999)	F509R	18.00
VG10	Late G (13000 & Up)	F727R	14.00
VG27	G Pulling Tractor w 1/2 valve		14.00
VG12	M / 40 / 320 / 330	M40T	12.00
VG13	420 / 430 / 440	M3036T	12.00
VG14	H	H589R	10.00
VG15	70 Gas	F1222R	12.00
VG22	Late A (488000 & Up) / R / 60 / 70G / 70D / 720D / 730D / 80 / 820 / 830 - w 7/16 valve		12.00
VG16	L / LA	L826T	7.00
VG18	720 / 730 Gas	F3169R	12.00
<b>Valve Guides - Misc</b>			
140-1363U	L Case	4512A	18.00
VG20	Hart Parr 18-36	9516	19.00
VG21	Hart Parr 12-24, 28-50	11021	19.00
VG23	10-20 IHC Titan		24.00
VG25	16-30 Rumely		80.00
VG26	20-40 Rumely		80.00
VG31	60 / 65 Caterpillar		19.50
VG32	70 / 75 Caterpillar		22.50
VG28	2 Flange, 1/2 ID, 1.127 OD (head), 3.138 head length, 6.3 overall length		40.00
VG29	2 Flange, 9/16 ID, 1.127 OD (head), 3.138 head length, 6.3 overall length		40.00

Part #	Description	Replaces OEM Part #	List Price
<b>Valve Springs - John Deere (10% stronger than OEM springs)</b>			
VS1	Early B (1000 - 95999) / BR	B365R	14.00
VS3	Late B (96000 & Up) / 50 Without Rotators	B1794R	14.00
VS2	A / AR / 60 Without Rotators	A356R	14.00
VS4	GP	C2109R	14.00
VS5	G / 70 Gas Without Rotators	F53R	14.00
VS6	Early D (30400 - 109943)	485R	14.00
VS7	Late D (109944 & Up)	D1724R	16.00
VS8	520 / 530	B3751R	14.00
VS9	A / 60 With Rotators / 620 / 630	A4936R	14.00
VS10	70 / 720 / 730 Diesel	F2143R	14.00
VS11	R / 80 / 820 / 830	R1338R	14.00
VS12	M / 40 / 320 / 330 / 420 / 430	M102T	5.00
VS13	H	H117R	14.00
VS14	70 With Rotators / 720 / 730 Gas	F1114R	14.00
VS15	L & LA	L4593T	8.00
VS16	Late B (96000 & Up) / 50 With Rotators	B3331R	14.00
<b>Valve Springs - Misc</b>			
VS20	Hart Parr 18-36, 12-24 (20% stronger than OEM)	9800	14.00
VS21	U Allis - Will fit other early Allis engines as well (25% stronger than OEM)		18.00
VS22	Rumely Oil Pull 12-20K, 16-30H, 15-25L, 20-30W		20.00
VS23	Rumely Oil Pull 20-40G		20.00
VS24	L / LA Case	04195A1	14.00
VS32	20-40 Case		16.00
VS33	12-20 Cross Motor Case		16.00
VS35	15-27 Cross Motor Case		14.00
VS28	25-45 Cross Motor Case		14.00
VS25	10-20 IHC Titan		14.00
VS26	12-25, 25-50 Avery		14.00
VS27	40-80 Avery		18.00
VS30	25 Fairbanks		20.00
VS31	25-50 Huber		16.00
VS38	30-60 Aultman Taylor		14.00
<b>Valve Spring Retainer - John Deere</b>			
VR1	Early A (410000 - 487999) / AR	A245R	24.00
VR2	GP	C1604R	24.00
VR3	Early B (1000 - 95999) / BR	B366R	12.00
VR4	G (1000 & Up)	F54R	15.00
VR7	Pulling Tractors 1.8 OD - 3/8 Valve Stem - Use Big Block Chevy Locks		18.00
<b>Valve Spring Retainer - Misc</b>			
VR5	10-20 IHC Titan		21.00

Part #	Description	Replaces OEM Part #	List Price
<b>Valve Spring Retainer Locks - John Deere (Sold by the pair)</b>			
RL1	Late A (488000 & Up / AR / 60 / 70 / 720 / 730 / R / 80 / 820 / 830	A2332R	14.00
RL3	Early A (410000 - 487999) / AR	A130R	15.00
RL4	Early D (30400 - 109943)	D896R	24.00
RL6	Late D (109944 & Up) / G (1000 & Up)	D1720R	15.00
RL5	GP	C1605R	15.00
RL7	Early B (1000 - 95999) / BR		1.00
RL8	Late B (96000 & Up) / 50		1.00
<b>Valve Spring Retainer Locks - Misc</b>			
RL9	10-20 IHC Titan		16.00
<b>Valve Seats Inserts - John Deere</b>			
VSI1	Early & Late B Intake (1-1/2 X 1-3/4 X 1/4)		6.50
VSI2	Early & Late B Exhaust (1-3/8 X 1-5/8 X 7/32)		6.50
VSI3	Early A Intake (1-7/8 X 2-1/4 X 1/4)		12.00
VSI4	Early A Exhaust (1-5/8 X 2 X 1/4)		16.00
VSI16	Late A Intake (1-15/16 X 2-1/4 X 1/4)		12.50
VSI17	Late A Exhaust (1-3/4 X 2-1/16 X 9/32)		10.50
VSI5	Early & Late G Exhaust (2-1/8 X 2-1/2 X 9/32)		16.00
VSI6	GP Intake & Exhaust / Early & Late G Intake (2-3/16 X 2-11/16 X 9/32)		20.00
VSI7	Early D Intake & Exhaust (2-5/16 X 2-11/16 X 9/32)		22.00
VSI8	Late D Intake & Exhaust (2-1/4 X 2-3/4 X 9/32)		26.00
VSI9	80 / 820 / 830 Intake (without injector sleeve) (2-1/4 X 2-11/16 X 1/4)		24.00
VSI12	80 / 820 / 830 Intake (with injector sleeve) (2-1/4 X 2-11/16 X 7/32)		24.00
VSI10	80 / 820 / 830 Exhaust (1-13/16 X 2-3/16 X 1/4)		15.50
VSI13	720 / 730 Diesel Intake (2-3/16 X 2-1/2 X 1/4)		17.00
VSI14	R / 70 / 720 / 730 Diesel Exhaust (1-11/16 X 1-15/16 X 1/4)		15.00
VSI15	R / 70 Diesel Intake (2-1/16 X 2-7/16 X 9/32)		19.00
<b>Valve Seats Inserts - Misc</b>			
VSI7	18-36 Hart Parr Intake & Exhaust (2-5/16 X 2-11/16 X 9/32)		22.00
VSI19	2-1/2 X 3 X 5/16		24.00
VSI20	2-1/4 X 2-5/8 X 1/4		19.00
VSI25	2-1/4 X 2-5/8 X 9/32		22.00
VSI27	2-1/4 X 2-11/16 X 5/16		25.00
VSI21	2 X 2-3/8 X 9/32		13.20
VSI18	2-5/16 X 2-3/4 X 9/32		22.00
VSI26	2-3/8 X 2-15/16 X 3/8		21.50
VSI24	2-3/8 X 3 X 3/8		23.00
VSI28	2-1/2 X 2-7/8 X 9/32		20.00
VSI22	2-11/16 X 2-15/16 X 1/4		35.00
VSI29	2-7/8 X 3-1/4 X 5/16		26.00
VSI23	3-1/8 X 3-13/16 X 5/16		36.00

Part #	Description	Replaces OEM Part #	List Price
<b>Piston Ring Sets - John Deere</b>			
PR14	H (3-9/16 X 1/8 Compression - 1/4 Oil) - 6 Compression, 2 Oil		52.00
PR14-45	H (3-9/16 X 1/8 Compression - 1/4 Oil + .045) - 6 Compression, 2 Oil		52.00
PR11	Early B (4-1/4 X 3/16) - 6 Compression, 2 Oil		68.00
PR11-45	Early B (4-1/4 X 3/16 + .045) - 6 Compression, 2 Oil		68.00
PR12	B (4-1/2 X 3/16) - 6 Compression, 2 Oil		85.00
PR12-45	B (4-1/2 X 3/16 + .045) - 6 Compression, 2 Oil		85.00
PR13	Late B (4-11/16 X 3/16 Compression - 5/16 Oil) - 8 Compression, 2 Oil		116.00
PR13-45	Late B (4-11/16 X 3/16 Compression - 5/16 Oil + .045) - 8 Compression, 2 Oil		116.00
PR13-90	Late B (4-11/16 X 3/16 Compression - 5/16 Oil + .090) - 8 Compression, 2 Oil		116.00
PR10	Late A (5-1/2 X 3/16 Compression - 5/16 Oil) - 8 Compression, 2 Oil		135.00
PR10-45	Late A (5-1/2 X 3/16 Compression - 5/16 Oil + .045) - 8 Compression, 2 Oil		135.00
PR10-90	Late A (5-1/2 X 3/16 Compression - 5/16 Oil + .090) - 8 Compression, 2 Oil		135.00
PR7	Early A (5-1/2 X 1/4) - 8 Compression, 2 Oil		110.00
PR7-45	Early A (5-1/2 X 1/4 + .045) - 8 Compression, 2 Oil		110.00
PR7-90	Early A (5-1/2 X 1/4 + .090) - 8 Compression, 2 Oil		110.00
PR6	R (5-3/4 X 1/8 Comp - 1/4 Oil) - 8 Compression, 2 Oil		176.00
PR3	GP (5 3/4 X 3/16) - 8 Compression, 2 Oil		150.00
PR3-45	GP (5 3/4 X 3/16 + .045) - 8 Compression, 2 Oil		150.00
PR3-60	GP (5 3/4 X 3/16 + .060) - 8 Compression, 2 Oil		150.00
PR3-90	GP (5 3/4 X 3/16 + .090) - 8 Compression, 2 Oil		150.00
PR1	GP (6 X 1/4) - 8 Compression, 2 Oil		155.00
PR1-45	GP (6 X 1/4 + .045) - 8 Compression, 2 Oil		175.00
PR2	D (6-1/2 X 5/16) - 8 Compression, 2 Oil		175.00
PR2-45	D (6-1/2 X 5/16 + .045) - 8 Compression, 2 Oil		175.00
PR2-90	D (6-1/2 X 5/16 + .090) - 8 Compression, 2 Oil		175.00
PR4	D (6-3/4 X 1/4) - 8 Compression, 2 Oil		186.00
PR4-45	D (6-3/4 X 1/4 + .045) - 8 Compression, 2 Oil		185.00
PR4-90	D (6-3/4 X 1/4 + .090) - 8 Compression, 2 Oil		185.00
PR5	G (6-1/8 X 1/4) - 8 Compression, 2 Oil		180.00
PR5-45	G (6-1/8 X 1/4 + .045) - 8 Compression, 2 Oil		180.00
PR5-90	G (6-1/8 X 1/4 + .090) - 8 Compression, 2 Oil		180.00
PR5-125	G (6-1/8 X 1/4 + .125) - 8 Compression, 2 Oil		180.00
PR9	70 / 720 / 80 / 820 Straight Top Ring (6-1/8 X 1/8 Comp - 1/4 Oil) - 8 Compression, 4 Oil		220.00
PR9-45	70 / 720 / 80 / 820 Straight Top Ring (6-1/8 X 1/8 Comp - 1/4 Oil + .045) - 8 Compression, 4 Oil		220.00
PR9K	720 / 730 / 820 / 830 Keystone Top Ring (6-1/8 X 1/8 Comp - 5/32 keystone - 1/4 Oil) - 6 Compression, 2 Keystone, 4 Oil		297.00
PR9K-45	720-730-820-830 Keystone Top Ring (6-1/8 X 1/8 Comp - 5/32 keystone - 1/4 Oil + .045) - 6 Compression, 2 Keystone, 4 Oil		297.00

Part #	Description	Replaces OEM Part #	List Price
<b>Piston Ring Groove Spacers</b>			
RGS4	4-1/2		4.00
RGS1	5-1/2		8.00
RGS5	5-3/4		8.00
RGS2	6-1/2		10.00
RGS3	6-3/4		8.00
<b>Wrist Pins - John Deere</b>			
WP29	B (1000-59999) (std)		35.00
WP18	B (1000-59999) (.010 oversize)		45.00
WP31	B (60000 – 95999) (std)		35.00
WP17	B (60000 – 95999) (.010 oversize)		35.00
WP27	B (960000 & 200999) (std)		40.00
WP16	B (960000 & 200999) (.010 oversize)		35.00
WP30	B (201000 & up) / 50 (.010 oversize)		45.00
WP10	Early D (.010 oversize)		58.00
WP21	Early D (.020 oversize)		58.00
WP32	Late D (std)		58.00
WP11	Late D (.010 oversize)		58.00
WP22	Late D (.020 oversize)		58.00
WP12	Early GP w/1 tapered hole (.010 oversize)		58.00
WP23	Early GP w/1 tapered hole (.020 oversize)		58.00
WP13	Late GP w/1 tapered hole (.010 oversize)		58.00
WP24	Late GP w/1 tapered hole (.020 oversize)		58.00
WP40	G (std)		58.00
WP25	G (.010 oversize)		58.00
WP28	Early A (.015 oversize)		48.00
WP26	Late A (.010 oversize)		58.00
WP34	H (.010 oversize)		40.00
WP41	720 / 730 / 80 / 820 / 830 Diesel (std)		80.00
<b>Wrist Pins - Misc</b>			
WP14	25-50 Avery (.010 oversize)		120.00
WP15	40-80 Avery (std & .010 oversize)		125.00
WP33	16-30 Rumely (stepped / .015 oversize)		125.00
WP36	16-30 Rumely (straight / .010 oversize)		125.00
<b>Injector Tubes - John Deere</b>			
IT1	R / 70D / 720D / 80	AF3190R	225.00
	O-ring	R1225R	4.00
<b>Clutch Springs - John Deere</b>			
CS1	80 / 820 / 830	R1860R	5.00
<b>Pushrod Tubes - John Deere</b>			
PT1	A (410000 - 487999)	A2052R	20.00
PT2	B (1000 - 95999)	B1290R	20.00
PT3	B (96000 & Up)	B1800R	20.00

Part #	Description	Replaces OEM Part #	List Price
<b>Exhaust Manifold &amp; Head Studs</b>			
ST5	Head Stud 3/4 x 7-7/16 (JD D, R, 820, 830)		26.00
ST15	Manifold Stud 3/8-16 X 1-1/2		2.00
ST17	Manifold Stud 3/8-16 X 2		3.00
ST18	Manifold Stud 3/8-16 X 2-1/2		3.00
ST19	Manifold Stud 3/8-16 X 3		3.00
ST7	Manifold Stud 7/16-14 X 2		4.00
ST3	Manifold Stud 7/16-14 X 3		6.00
ST9	Manifold Stud 7/16-14 X 3-1/2		5.00
ST13	Manifold Stud 7/16-14 X 4-3/8		12.00
ST10	Manifold Stud 7/16-14 X 4		11.00
ST1	Manifold Stud 7/16-14 X 4-3/4		16.00
ST8	Manifold Stud 7/16-14 X 5-3/8		14.00
ST14	Manifold Stud 7/16-14 X 5-1/2		13.00
ST2	Manifold Stud 7/16-14 X 5-3/4		16.00
ST4	Manifold Stud 7/16-14 x 6-1/8		16.00
ST6	Manifold Stud 1/2-13 X 1-3/4		5.00
ST11	Manifold Stud 1/2-13 x 2		5.00
ST20	Manifold Stud 1/2-13 X 2-1/4		5.00
ST16	Manifold Stud 5/8-11 X 2-1/2		4.50
<b>Piston Sets - John Deere</b>			
PK20	70 / 720 / 730 Diesel - Pistons, Rings, Pins, Snap Rings, Pin Bushings (.125 oversized)		850.00
PK21	80 / 820 / 830 Diesel - Pistons, Rings, Pins, Snap Rings, Pin Bushings (.125 oversized)		950.00



Part #	Description	Replaces OEM Part #	List Price
<b>Gasket Sets - John Deere</b>			
GS10	D (30400 - 109943) Overhaul Set		187.00
GS11	D (109944 & Up) Overhaul Set		187.00
GS49	D (109944 & Up) Manifold Gasket		32.00
GS12	A (410000 - 487999) & AR / AO (250000 - 259999) Head Set		144.00
GS25	A (410000 - 487999) & AR / AO (250000 - 259999) Overhaul Set		169.00
GS13	A (488000 - 583999) & AR / AO (260000 - 271999) Head Set		104.00
GS39	A (488000 - 583999) & AR / AO (260000 - 271999) Overhaul Set		229.50
GS53	A (584000 & up) & AR/AO (272000-281999) Head Set		109.00
GS21	A (584000 & up) & AR/AO (272000-281999) Overhaul Set		216.00
GS14	B (1000 - 59999) & BR / BO (325000 - 328999) Head Set		125.00
GS23	B (1000 - 59999) & BR / BO (325000 - 328999) Overhaul Set		238.00
GS48	B (60000 - 95999) & BR / BO (329000 & Up) Head Set		153.00
GS16	B (60000 - 95999) & BR / BO (329000 & Up) Overhaul Set		198.00
GS15	B (96000 & 200999) Head Set		85.00
GS24	B (201000 & Up) Head Set		92.00
GS22	B (201000 & Up) Overhaul Set		85.00
GS17	G (1000 - 7099) Overhaul Set		165.00
GS18	G (7100 & Up) Overhaul Set		165.00
GS43	Early GP Manifold Gasket		42.50
GS44	Early GP Head Gasket		131.12
GS19	H Overhaul Set		127.00
GS45	R Head Set		282.73
GS46	R Block to Crank Case Gasket		70.00
GS38	50 Head Set		122.00
GS36	50 Overhaul Set		214.00
GS47	520 / 530 Head Set		137.00
GS33	60 Head Set		145.00
GS31	60 Overhaul Set		280.00
GS20	620 / 630 Head Set		150.00
GS40	620 / 630 Overhaul Set		291.00
GS41	70 Gas Head Set		183.00
GS37	70 Gas Overhaul Set		290.00
GS29	720 Gas Head Set		220.00
GS28	720 Gas Overhaul Set		305.00
GS34	70 / 720 / 730 Diesel Head Set		153.00
GS35	720 / 730 Diesel Overhaul Set		298.00
GS32	80 / 820 / 830 Head Set		195.00
GS30	80 / 820 / 830 Overhaul Set		360.00

Part #	Description	Replaces OEM Part #	List Price
<b>John Deere 4 Cylinder Starting Engine Parts</b>			
SE10	Engine Overhaul Kit with Sleeves (Sleeves, Pistons, Rings, Wrist Pins, Wrist Pin Clips, Rods, Main Bearings, Gaskets and Seals)		1,592.00
SE12	Valve Trains Kit (Intake & Exhaust Valves, Valve Springs & Valve Guides)		234.00
SE13	Set of 4 Pistons with Rings, Wrist Pins & Wrist Pin Clips (std)		600.00
SE14	Std Main Bearings for 1-1/8 Crankshaft		46.00
SE14-1	.010 Main Bearings for 1-1/8 Crankshaft		46.00
SE14-2	.020 Main Bearings for 1-1/8 Crankshaft		46.00
SE14-3	.030 Main Bearings for 1-1/8 Crankshaft		46.00
SE21	Std Main Bearings for 1-1/2 Crankshaft		32.00
SE21-1	.010 Main Bearings for 1-1/2 Crankshaft		46.00
SE21-2	.020 Main Bearings for 1-1/2 Crankshaft		38.16
SE21-3	.030 Main Bearings for 1-1/2 Crankshaft		46.00
SE20	Wrist Pin	F1811R	33.00
SE22	Standard Ring Set	AF1994R	69.00
SE23	Standard Sleeve	F1869R	93.00
SE52	Sleeve O-ring		5.00
SE24	Connecting Rod (std)		110.00
SE24-1	Connecting Rod (.010 undersize)		110.00
SE24-2	Connecting Rod (.020 undersize)		110.00
SE82	Connecting rod lock plate	F1808R	5.00
SE27	Intake Valve	F1848R	15.00
SE28	Exhaust Valve (stainless steel)	F3217R	18.00
VG17	Valve Guide	F3531R	8.00
SE29	Valve Spring	F20129R	8.00
SE30	Valve Spring Retainer Locks (pair)	F1851R	9.00
SE44	Thrust Washer 1-1/8 Mains	F1843R	20.00
SE61	Thrust Washer for 1-1/2 Mains		32.07
SE49	Front / Rear Crankshaft Seal for 1-1/8 Mains		8.04
SE50	Crankshaft Rear Seal for 1-1/2 Mains		10.03
SE33	Water Pump Shaft		20.00
SE34	Water Pump to Cylinder Tube	F1967R	10.00
SE45	Water Pump Packing		11.40
SE46	Water Pump Seal		9.49
SE35	Water Pump Shim Gasket	F1965R	3.50
SE36	Oil Pump Shim Gasket (.006 Thick)	F1865R	3.50
SE37	Oil Pump Shim Gasket (.015 Thick)		3.50
SE38	Timing Cover Gasket	F1787R	12.50
SE39	Wico Distributor	AR12370R	302.00

Part #	Description	Replaces OEM Part #	List Price
SE62	Distributor Spark Plug Wire Grommet		1.38
SE63	Distributor Cover Gasket		3.24
SE40	Coil	X9295	69.00
SE69	Coil Core		13.46
SE41	Points	X9021	18.00
SE42	Condensor	X9263	12.00
SE64	Spark Plug Wire Set		28.00
	Reground Crankshaft		200.00
SE43	Carburetor Kit		39.00
SE87	Carburetor Float		36.81
SE51	70D / 730D Gasket Set		197.00
SE66	Rocker Arm Shaft seal		2.02
SE67	Head Gasket		27.53
SE68	Intake Gasket		15.86
SE73	Valve Cover Gasket		14.67
SE60	Clutch Disc Return Spring		4.00
SE74	Flywheel Ring Gear		88.95
<b>John Deere R Starting Engine Parts</b>			
SE21	Main Bearing		32.00
SE21-2	Main Bearing (.020 undersize)		38.16
SE75	Rod Bearing (std)		59.00
SE47	Rod Bearing (.020 undersize)		59.00
SE48-2	Set of 2 Pistons with Rings (.020 oversize)		180.00
SE57	Intake Valve	R785R	15.00
	Exhaust Valve	R786R	20.00
VG19	Valve Guide	R691R	7.00
SE70	Valve Spring		7.00
SE54	Gasket Set		201.15
SE71	Head Gasket		27.53
SE72	Head Bolt Lead Washer		0.95
R790	Engine Mounting Gasket		18.00
R624	Main Bearing Shim Gasket (pair)		18.00
SE55	Std Ring Set		38.00
SE61	Thrust Washer		32.07
SE65	Rear Crank Seal		23.74
SE74	Flywheel Ring Gear		88.95
<b>Labor on 4 Cylinder Starting Engines</b>			
	Grind Crankshaft		110.00

<b>Part #</b>	<b>Description</b>	<b>Replaces OEM Part #</b>	<b>List Price</b>
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**Wanted**

Witte stationary engines - headless and sideshafts - Witte engine carts